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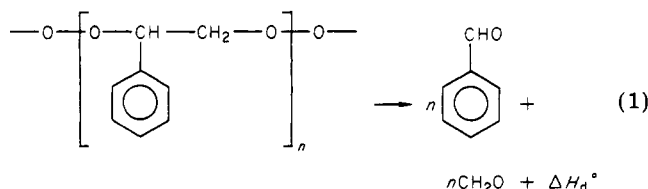
Thermal Reactivity of Poly(styrene peroxide): A Thermodynamic Approach

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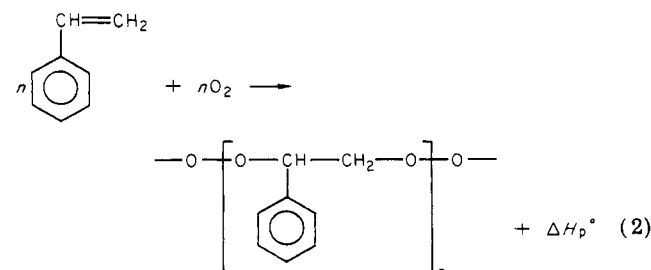
Polymeric peroxides are an important class of compounds and in the past a significant amount of work has been reported by Mayo et al.¹⁻³ and Cais.⁴ The literature on polymeric peroxides has also been reviewed recently.⁵ Poly(styrene peroxide) (PSP) decomposes exothermically; however, no justification for the exothermic nature of the reaction is available. This note attempts to explain the exothermicity of PSP decomposition by thermodynamic considerations.

It is known that PSP decomposes to give benzaldehyde and formaldehyde as major products, with the evolution of heat.^{2,6} Recent studies from this laboratory using pyrolysis gas chromatography have confirmed that formaldehyde and benzaldehyde are the major products of degradation (95-97%) in the temperature range 120-350 °C.⁷ The degradation can be expressed as

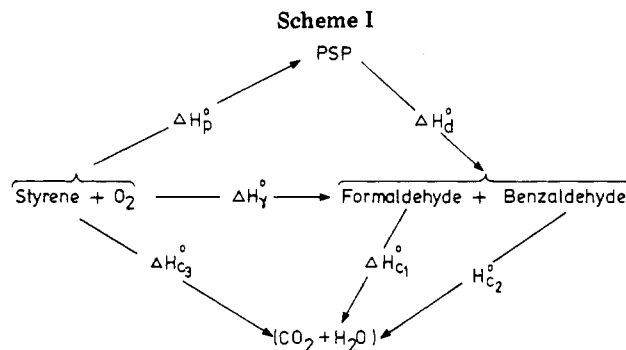


In order to calculate the heat of degradation (ΔH_d°), one must know the heat of formation (ΔH_f°) of PSP. This was evaluated from (i) the heat of polymerization (ΔH_p°) and (ii) the heat of combustion (ΔH_c°).

(i) PSP is formed by the reaction of O₂ with styrene:



In this process a C=C and an O=O bond are broken to form one O—O, one C—C, and two C—O bonds. Using Table II, one calculates the value of ΔH_p° for PSP to be 20.9 kcal mol⁻¹. However, ΔH_p° is also dependent upon structural



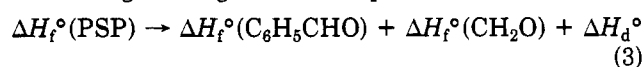
factors. For example, in vinyl polymerization the breakage of one C=C bond gives rise to two C—C bonds and the heat evolved in the process is 19.8 kcal mol⁻¹, as compared to 16.8 kcal mol⁻¹ for the experimental value of ΔH_p° for polystyrene (Table I). Taking into consideration the structural factors, we therefore take the actual ΔH_p° value for PSP to be 18 kcal mol⁻¹. Using this value and the ΔH_f° for styrene, we calculate the ΔH_f° for PSP to be 7 kcal mol⁻¹ and that for PS to be 8 kcal mol⁻¹.

(ii) ΔH_c° of PSP was experimentally measured with a Parr 1243 automatic adiabatic bomb calorimeter attached to a 1680 master control. Correction for the formation of HNO₃ and the heat of combustion of the fuse wire and cotton was made. The instrument was calibrated with standard benzoic acid pellets supplied by Parr. The experimental value of ΔH_c° for PSP was found to be 1032 ± 5 kcal mol⁻¹. Utilizing these data and the ΔH_f° 's for CO₂ and H₂O, we calculate the ΔH_f° for PSP to be 6 kcal mol⁻¹.

A mean value of 6.5 kcal mol⁻¹ was presumed to be the heat of formation of PSP on the basis of the ΔH_f° for PSP obtained from the data of heat of polymerization and the heat of combustion (7 and 6 kcal mol⁻¹, respectively). The ΔH_f° evaluated independently from the heat of polymerization and ΔH_c° are similar, showing consistency in the derived ΔH_f° value.

ΔH_d° for PSP was calculated by four different procedures.

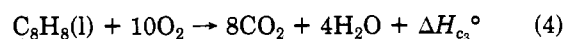
(1) Using ΔH_f° , we calculated theoretically from eq 1 the heat change during PSP decomposition.



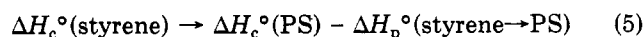
It was found to be -52 kcal mol⁻¹.

(2) ΔH_d° was calculated from bond dissociation energies. During the process of PSP degradation (eq 1) one C—C bond and one C—O bond are broken while two C=O bonds are converted to two C=O bonds, and formaldehyde is vaporized. The calculated enthalpy change (ΔH_d°) for this process is -50.3 kcal mol⁻¹.

(3) Scheme I together with Hess' law was used. ΔH_c° , the heat of combustion of styrene (-1050 kcal mol⁻¹), was obtained from the following equation, employing ΔH_f° from Table I:



Since



and ΔH_c° and ΔH_p° for PS are known (Table I), ΔH_c° of styrene was again obtained as 1052 kcal mol⁻¹. The reported value of ΔH_c° for styrene (1019 kcal mol⁻¹) in ref 8 thus seems to be incorrect. ΔH_f° as represented in Scheme I was obtained from ΔH_f° data (Table I) as 70.3 kcal mol⁻¹. Using Tables I and II, we also calculated independently $\Delta H_f^\circ = 71.6$ kcal mol⁻¹. ΔH_f° was thus taken

Table I
Thermochemical Data^a

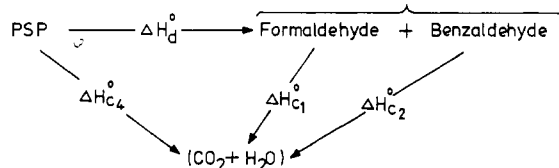
compound	ΔH_f° , kcal mol ⁻¹		ΔH_c° , kcal mol ⁻¹		ΔH_v° , ^b kcal mol	
	value	ref	value	ref	value	ref
styrene(l)	24.83	11	1019	8	10.6	8
polystyrene	8.0	this work	1051	this work		
benzaldehyde(l)	-17.8	11	1035	9		
formaldehyde(g)	-27.7	10, 11	843.2	10, 12	11.6	10
carbon dioxide(g)	-94.05	10, 11	136.42	8, 12	5.92	10
water(l)	-68.32	12				
poly(styrene peroxide)	6.5	this work	1032	this work		

^a ΔH_p° for PS from styrene = 16.8 kcal mol⁻¹. ΔH_p° for PSP as calculated from bond energy = 18.0 kcal mol⁻¹ (this work). ^b Heat of vaporization.

Table II
Bond Energy Data

bond type	bond energy, kcal mol ⁻¹	ref
C=C	145.8	12-14
C=C	82.8	12-14
C=O		
formaldehyde	166	14
other aldehydes	176	12-14
C—O	85.5	12-14
O—O	119.1	14
O—O	32	12

Scheme II



as 71 kcal mol⁻¹. ΔH_{c1}° and ΔH_{c2}° are the heats of combustion of aldehydes (Table I). ΔH_{c3}° was thus calculated to be 1050 kcal mol⁻¹ using eq 6, which gives excellent

$$\Delta H_{c3}^\circ = \Delta H_r^\circ + \Delta H_{c1}^\circ + \Delta H_{c2}^\circ \quad (6)$$

agreement with ΔH_c° for styrene. $\Delta H_r^\circ = 71$ kcal mol⁻¹ should also be equal to the sum of ΔH_p° and ΔH_d° of PSP. Since ΔH_p° of PSP is known (Table I), ΔH_d° was calculated to be -53 kcal mol⁻¹.

(4) The cycle in Scheme II permits the following equation to be written:

$$\Delta H_d^\circ = \Delta H_{c4}^\circ - \Delta H_{c1}^\circ - \Delta H_{c2}^\circ \quad (7)$$

Using the data from Table I, we find ΔH_d° to be -52.4 kcal mol⁻¹. Based on the values from the four methods (-52.0, -50.3, -53.0, and -52.4 kcal mol⁻¹), a mean value of -52 kcal mol⁻¹ could be assigned for ΔH_d° for PSP. The calculated value of ΔH_d° for PSP suggests that the process should be exothermic in nature.

Experimentally, ΔH_d° was measured with a Du Pont differential scanning calorimeter. No residue was found in the pan. A typical DSC thermogram is shown in Figure 1. The enthalpy was calculated from the area under the peak in the usual manner. Correction was made for the volatilization of the degradation products benzaldehyde and formaldehyde by using the data from Table I. The resulting ΔH_d° for PSP was 50 ± 1 kcal mol⁻¹, which is comparable with the theoretically predicted ΔH_d° from

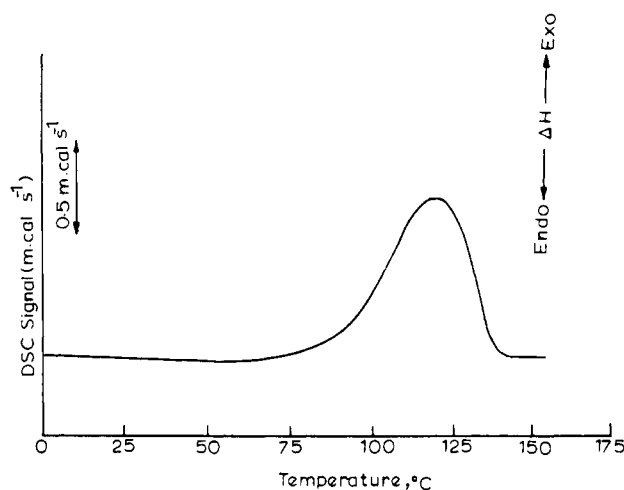


Figure 1. DSC thermogram of PSP.

ΔH_r° and bond dissociation energies. The small difference may arise from (i) the approximation involved in the input thermochemical data, (ii) lower yields of the aldehydes under the experimental conditions, and (iii) occurrence of minor side reactions during PSP degradation. Pyrolysis gas chromatographic results have shown the formation of some minor products in addition to benzaldehyde and formaldehyde.⁷

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